VACUUM RESEARCH





For 1" Base Plate Hole

Test Results

These very rugged and reliable seals have been in production for 50 years and have been tested extensively.

800,000 Reciprocal Motions

Leak rate less than 5 X 10-10 scc/sec after 800,000 reciprocal motions of 1 inch.

90 Days at 1,100 RPM

Feedthrough operated at 1100 RPM for 90 days, 24/7. Leak rate was also less than 5 X 10-10 scc/sec.

15 Years on Test Chamber

Feedthrough on a chamber testing ion thrusters was left under vacuum and unmoved for 15 years.

Feedthrough still did not leak when finally used.

Shaft finish and hardness should be 4 to 12 RMS with a minimum surface hardness of RC 50 for best results. Softer shafting can be used, but both bearing and shafting may wear at accelerated rates. For any given RMS value radiused or polished peaks will provide best rate of wear so electropolished shafts give best results.

Lubrication with a vacuum grease or oil can reduce friction and improve the seal life. Silicone and flouro-carbon lubricants are not recommended as these lubricant types can inhibit heat flow, increase the seal temperature, and shorten seal life. You may want to consider the products of Torrlube: www.torrlube.com



Rotary and Push-Pull Motion in One Feedthrough

Connection to System	Description	Price with Viton® Seals (For Kalrez® add the cost of a pair of Kalrez seals)	Description	Price with Viton® Seals (For Kalrez® add the cost of a pair of Kalrez seals)	Description	Price with Viton® Seals (For Kalrez® add the cost of a pair of Kalrez seals)	Price with Viton® Seals (For Kalrez® add the cost of a pair of Kalrez seals)
Optimum Shaft Specification	1/4 inch* .2495, (0000, +.0005)	1/4"	3/8 inch* .3745 (0000, +.0005)	3/8"	1/2 inch* .4995 (0000, +.0005) 5/8 inch* .6245 (0000, +.0005)	1/2"	5/8"
2.75" Conflat®	Model No. 2.75-B01-SS 300 Series Stainless Steel	\$524	Model No. 2.75-B02-SS 300 Series Stainless Steel	\$559 Model No. 2.75-B03-SS 300 Series Stainless Steel		\$587	\$759
NW-16	Model No. 16-B01-SS 300 Series Stainless Steel	\$518	Model No. 16-B02-SS 300 Series Stainless Steel	\$565	Model No. 16-B03-SS 300 Series Stainless Steel	\$565	\$731
NW-25	Model No. 25-B01-SS 300 Series Stainless Steel	\$565	Model No. 25-B02-SS 300 Series Stainless Steel	\$565 Model No. 25-B03-SS 300 Series Stainless Steel		\$565	\$731
NW-40	Model No. 40-B01-SS 300 Series Stainless Steel	\$621	Model No. 40-B02-SS 300 Series Stainless Steel	\$620	Model No. 40-B03-SS 300 Series Stainless Steel	\$617	\$809
NW-50	Model No. 50-B01-SS 300 Series Stainless Steel	\$676	Model No. 50-B02-SS 300 Series Stainless Steel	\$669	Model No. 50-B03-SS 300 Series Stainless Steel	\$705	\$885
Pipe	Model No. P-B01-NB Nickle Plated Brass	\$270	Model No. P-B02-NB Nickle Plated Brass	\$291	Model No. P-B03-NB Nickle Plated Brass	\$304	\$475
Thread	Model No. P-B01-SS 300 Series Stainless Steel	\$565	Model No. P-B02-SS 300 Series Stainless Steel	\$587	Model No. P-B03-SS 300 Series Stainless Steel	\$622	\$749
For 1" Baseplate	Model No. 1in-B01-SS, 1/4 in. Shaft Dia.l		Model No. 1in-B02-SS 3/8 in. Shaft Dia.	\$862	Model No. 1in-B03-SS 1/2 in. Shaft Dia. Model No. 1in-B0-SS	\$917	
Through Hole			olo onat Dia.		5/8 in. Shaft Dia.	\$917	
Replacement Seal Washers (2 required)	Bruna-N, P/N X701101-B Viton®, P/N X701101-V Kalrez®, P/N X701101-K	\$7/pair \$12/pair \$78/pair	Bruna-N, P/N X701102-B Viton®, P/N X701102-V Kalrez®, P/N X701102-K	\$7/pair \$12/pair \$117/pair	Bruna-N, P/N X701103-B Viton®, P/N X701103-V Kalrez®, P/N X701103-K	\$12/pair \$19/pair \$191/pair	

*Shaft Diameter: Shaft is not included. Best performance will result when your shaft diameter is held to these diameters, but smaller diameters are acceptable. See below for optional shaft material.

Oh off Diamatan	NW-16			NW-25			NW-50			PIPE THREAD		
Shaft Diameter	A	В	С	A	В	С	A	В	С	A	В	С
1/4" shaft	2.35 1.00	1.00	1.00	2.26	.09	1.00	2.26	.09	1.0	1/4" NPT		
1/4 Shaft		1.00	2.20	.09	1.00	2.20	.09	1.0	2.73	1.39	1.00 Across Flats	
3/8" shaft	2.35	1.00	1.13	2.35 1.4	1.00	1.00 1.13	2.80	1.50	1.13	3/8" NPT		
5/6 shan	2.35	1.00			1.00					2.75	1.38	1.125 Across Flats
1/2" & 5/8"shaft	2.38 1.00 1.25	1.00 1.25	25 2.38 1	1.00	1.25	2.50	1.13	1.25	1/2" NPT			
		1.20		1.00	1.20				2.76	1.38	1.25 Across Flats	

Optional Precision Shaft Material*

Size	Part Number	Price		
1/4" O.D. X 18" (457mm) long	P/N: SHFT25-18-316	\$42 ea		
3/8" O.D. X 18" (457mm) long	P/N: SHFT37-18-316	\$88 ea		
1/2" O.D. X 18" (457mm) long	P/N: SHFT50-18-316	\$102 ea		

*The shaft is not included with the feedthrough. Most customers provide their own shaft but we offer this material as a convenience.

