



**Spare Parts for All 2 Cylinder Dry Pumps  
Including Smart Pumps Price List: Jan. 1, 2004 (Revised June 1, 2010)**

- 2 By 6, 2 By 9, 1 By 12, or 1 By 18 Rebuilt Exchange With Your Rebuildable Pump ..... \$4,500.**
- 2 By 6, 2 By 9, 1 By 12, or 1 By 18 Rebuilt Without Your Rebuildable Pump..... \$7,900.**
- 1 By 6 or 1 By 9 Rebuilt Exchange With Your Rebuildable Pump ..... \$3,100.**
- 1 By 6 or 1 By 9 Rebuilt Without Your Rebuildable Pump..... \$5,400.**
- Smart 16 or Smart 12 Rebuilt Exchange With Your Rebuildable Pump ..... \$5,150.**

To minimize downtime if your pump fails, VRC will ship a fully rebuilt pump that meets new pump specifications and carries a 6 month warranty. You agree when buying an exchange pump to promptly ship your old pump freight prepaid to our Smallman St. address in Pittsburgh. (Prior to shipping please call for a returned goods authorization (RGA) number.) In the event your exchange pump is unrepairable, or if for any reason you are unable to give us a rebuildable pump, you will be invoiced for the difference between the rebuild and purchase price.

**Rebuilt Pump Quantity Discounts**

- 1 to 6 Pumps per year ..... Net Price                      7 to 17 Pumps per year ..... Less 10%
- 18 to 35 Pumps per year.....Less 17%                      36 and above Pumps per year ..... Less 20%

These discounts can only be earned by placing a single order for the total annual quantities. It is not necessary to provide in advance a firm schedule for the repairs. If however, the entire quantity ordered is not repaired within 12 months of the order date, all invoices (even those already paid) will be adjusted to reflect the discount actually earned.

**Spare Parts For 2 By 6, 2 By 9, 1 By 6, 1 By 9, 1 By 12, 1 By 18, Smart 16 & 12**

<b>P/N</b>	<b>Description</b>	<b>List Price</b>
653306 092	Motor, 1 H.P., 3 Phase, 208-230/460V, 60 Hz, TEFC.....	\$480.00
653306 100	Motor, 1 H.P., 1 Phase, 115/208-230V, 60 Hz, TEFC.....	\$480.00
500300 090	Timing Belt for 2 By 5's Shipped Nov. 94 and before (76 teeth, 3/8" pitch, 1" wide).....	\$56.00
500300 075	Timing Belt for 2 By 6's Shipped Nov. 94 and after (72 teeth, 3/8" pitch, 1" wide) .....	\$56.00
L7019 001	Cylinder #2 (Not used on 1 By 6 pump) .....	\$610.00
L7624 001	Cylinder #1 (One required on each pump) .....	\$610.00
L7036 302	Piston & Connecting Rod Assembly..... Contains: Piston, Connecting Rod, Piston Top, Dynamic Seal and Retainer, Wrist Pin, 2 Viton O-Rings, 2 Bearings, Screws & Washers (NOTE: 1 or 2 Required for each Pump)	\$725.00 ea.
L7605 001	Shaft & Bearing Assembly Kit .....	\$770.00
	Contains: Shaft, 2 Large and 2 Small Bearings, 2 Eccentric Collars, 2 Lock Nuts, Spacer, Key	
46996 001	Wrist Pin Bearing & Wrist Pin Set for 2 Pistons, Contains: 4 Bearings, and 2 Wrist Pins .....	\$140.00
L7058 302	Valve Plate Assembly Kit .....	\$540.00
	Contains: Cylinder Valve Plate, Guide Block (exhaust), Guide Block (intake), Vulcanized Viton Exhaust Valve, Vulcanized Viton Intake Valve, Shoulder Washer, Spring (exhaust), Spring (intake), 3 Bearings, Screws, Washers, and Viton O-Ring. (NOTE: 1 or 2 required per pump)	
46996 002	Viton O-Ring Kit, Contains: Pump O-Rings (Viton), and 2 Dynamic Seals.....	\$245.00
46995 015	Cylinder Exhaust Kit.....	\$250.00
	Contains: Guide Block, 2 Vulcanized Viton Exhaust Valves, 2 Springs, 2 Bearings, Screws and Washers (Note: 1 or 2 required for each pump)	
46996 003	High Pressure Exhaust Kit .....	\$165.00
	Contains: Guide Block, Vulcanized Viton Exhaust Valve, Spring, Bearing, Screws and Washers (NOTE: 1 or 2 required for each pump)	
795036	Instruction Manual, 1 By 6, 2 By 6, 2 By 9, 1 By 12, and 1 By 18 Dry Pumps.....	\$23.00
795046	Instruction Manual, Smart Dry Pumps.....	\$23.00

FOB Pittsburgh, PA Terms: Net 30 days in USA

**Vacuum Research Corporation • 2419 Smallman Street • Pittsburgh, PA 15222 USA  
(800) 426-9340 • (412) 261-7630 • FAX: (412) 261-7220 • vrc @ vacuumresearchcorp.com**

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